Cutting a hole in soft material
e.g. Silicone, rubber

1. Place the sharp end of the cutter in position inside the hose, slide a tightly fitting piece of wood under the cutter so that the hose is taut over the cutting area.

2. Place the hose on a flat surface, using a soft headed mallet, strike the cutting area with a firm straight blow. Carefully remove any excess material with a sharp knife.

3. Push the insert through the hole, check thread is clear of any waste material, place pressure sealing washer with lip towards the material and tighten outlet or nut.

NOTE: Some applications may require the use of PTFE tape to seal the threads.